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# BRAVE & MAIDEN

E S T A T E

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## TECHNICAL NOTES

### 2018 LIMITED SAUVIGNON BLANC

Green flecked and luminescent, the nose of this wine is complex, with white pepper, vanilla, apricot, white peach, and green apple. Dried apple adorns the palate, along with peach yogurt, pineapple, and even notes of cinnamon.

VITICULTURE	<i>AVA</i>	Los Olivos District, Santa Ynez Valley
	<i>Year(s) Planted</i>	2011
	<i>Clone(s)</i>	01
	<i>Harvest Date(s)</i>	30th of August
	<i>Vintage Notes</i>	The 2018 vintage was a return of cooler weather (such as 2010 & 2011). Another winter with rain was helpful in supplying the soil and plants with water. Spring was cooler than normal, but no significant frost events. With the cool spring, budbreak was delayed by 2-3 weeks. No extreme weather during set, which helped with good set and good yields. Summer was warm and promoted ripeness, but late summer and early fall were much cooler than past vintages and pushed harvest well into November. Despite the long drawn out harvest, crop levels were ample and fruit matured with excellent flavors and plenty of acid.
WINEMAKING	<i>Blend</i>	83% Sauvignon Blanc, 17% Semillon
	<i>Description</i>	Whole cluster pressed and settled overnight. Chilled to 55 degrees and then fermented and aged in stainless steel and neutral oak. Malolactic fermentation was inhibited to keep the freshness of the wine intact.
	<i>Alcohol</i>	13%
	<i>pH</i>	3.3
	<i>Total Acid</i>	0.65 mg/100mL
	<i>Residual Sugar</i>	none
	<i>Bottle Date</i>	10th of April 2019
RELEASE	<i>Cases</i>	132
	<i>Release Date</i>	October 2019
	<i>SRP</i>	\$48